

TABLE OF RECOMMENDED INNER DIAMETERS
FOR NOMINAL PIPE SIZE (NPS)

NOMINAL PIPE SIZE (NPS)		INSULATION INNER DIAMETER		
Nominal Pipe Size	Pipe	Inner Diameter	Tolerance	
<u>Nominal</u>	<u>Outer Diameter</u>		<u>Minus</u>	<u>Plus</u>
Inches	Actual Inches	Inches	Inch	Inch
1/2	0.840	0.86	0	1/16
3/4	1.050	1.07	0	1/16
1	1.315	1.33	0	1/16
1-1/4	1.660	1.68	0	1/16
1-1/2	1.900	1.92	0	1/16
2	2.375	2.41	0	3/32
2-1/2	2.875	2.91	0	3/32
3	3.500	3.53	0	3/32
3-1/2	4.000	4.03	1/32	3/32
4	4.500	4.53	1/32	3/32
4-1/2	5.000	5.03	1/32	3/32
5	5.563	5.64	1/32	3/32
6	6.625	6.70	1/32	3/32
7	7.625	7.70	1/32	3/32
8	8.625	8.70	1/32	3/32
9	9.625	9.70	1/32	3/32
10	10.750	10.83	1/32	3/32
11	11.750	11.83	1/32	3/32
12	12.750	12.84	1/16	3/32
14	14.000	14.09	1/16	5/32
15	15.000	15.09	1/16	5/32
16	16.000	16.09	1/16	5/32
17	17.000	17.09	1/16	5/32
18	18.000	18.09	1/16	5/32
19 thru 34	.000	.09	1/16	5/32
36	36.000	36.09	1/16	5/32

TABLE 1